

# Rebuild Manual Chrysler 318

Considered the yank it out and put in a big block engine, most people who have a poly 318 have heard it all. The Chrysler Polysphere,

Even Mopar guys seem to relegate 318 small-blocks to one of two fates: leaving 'em running happily bone-stock in beaters or tossing 'em in the dumpster after an

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Chrysler's engineers increased the 318's cylinder bores to 4.04-inch (103 mm) where both automatic and manual cars shared the same cam.

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